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# Brushless ESC $\mu$ BL [8] / [12] / [15] / [22] / [30] / [50] / [75] BEC – B

Thanks for purchasing our Electronic Speed Controller (ESC). High power system for RC model can be very dangerous, so we strongly suggest you read this manual carefully. In that we have no control over the correct use, installation, application, or maintenance of our products, no liability shall be assumed nor accepted for any damages, losses or costs resulting from the use of the product. Any claims arising from the operating, failure or malfunctioning etc. will be denied. We assume no liability for personal injury, property damage or consequential damages resulting from our product or our workmanship. As far as is legally permitted, the obligation to compensation is limited to the invoice amount of the affected product.

- Extreme low output resistance, super current endurance.
- Multiple protection features: Low-voltage cut-off protection / over-heat protection / throttle signal loss protection.
- 3 start modes: Normal / Soft / Super-Soft, compatible with fixed-wing aircrafts and helicopters.
- Throttle range can be configured and is fully compatible with all transmitters currently available on market.
- Smooth, linear and precise throttle response.
- Separate voltage regulator IC for microprocessor (except 8A and 12A), providing good anti-jamming capability.
- Supported motor speed (Maximum): 210000 RPM (2 poles), 70000 RPM (6 poles), 35000 RPM (12 poles).
- Our pocket-sized Program Card can be purchased separately for extremely easily programming the ESC at the field.

With a program card, you can activate the music playing function of the ESC, and totally there are 15 songs can be selected.

### **Specifications:**

Accu: Lion / Li-poly [2\*] 2-4 [5\*\*] Cells NiMH / NiCd 5-12 [16\*\*] Cells

TYP Current	Current	BEC	Weight	Size
(continous [A])	(< 15s [A])	[A]	[g]	[mm]
μBL 8 BEC -B*	8	0,8	6	24 x 12 x 05
μBL <b>12</b> BEC -B	15	1	8	27 x 17 x 05
μBL <b>15</b> BEC -B	20	1	12	26 x 17 x 05
μBL <b>22</b> BEC -B	30	2	20	24 x 45 x 11
μBL 30 BEC -B	40	2	24	24 x 45 x 11
μBL 50 BEC -B**	55	4	39	55 x 28 x 13
μBL <b>75</b> BEC -B**	80	4	52	70 x 31 x 14

# Feature Explanation:

- Brake Settings: Enabled [Default] / Disabled
- Battery Type: Li-xx (Li-ion or Li-Poly) [Default] / Ni-xx (NiMH or NiCd).
- Brake Settings: Enabled [Default] / Disabled
- 4. Low Voltage Protection Mode(Cut-Off Mode) Soft Cut-Off (Gradually reduces the output power) [Default] or Cut-Off (Immediately stops output power).
- 5. Low Voltage Protection Threshold (Cut-Off Threshold): Low / Medium [Default] / High.
- 1) For lithium batteries, the number of battery cells is calculated automatically. Low / medium / high cutoff voltage for each cell is: 2.6V / 2.85V / 3.1V. For example: For a 3 cell lithium pack, when medium cutoff voltage is set, the cut-off voltage will be: 2.85\*3=8.55V.
- 2) For nickel batteries, low / medium / high cutoff voltages are 0%/45%/60% of the startup voltage (i.e. the initial voltage of battery pack), and 0% means low voltage cut-off function is disabled. For example: For a 10 cell NiMH battery, fully charged voltage is 1.44\*10=14.4V, when "medium" cut-off voltage is set, the cut-off voltage will be:14.4\*45%=6.5V.
- 6. Startup Mode: Normal /Soft /Super-Soft, default is Normal. Normal is preferred for fixed-wing aircraft. Soft or Super-soft are preferred for helicopters. The initial acceleration of the Soft and Super-Soft modes are slower in comparison, usually taking 1 second for Soft startup or 2 seconds for Super-Soft startup from initial throttle advance to full throttle. If the throttle is closed (throttle stick moved to bottom) and opened again (throttle stick moved to top) within 3 seconds of the initial startup, the restart-up will be temporarily changed to normal mode to get rid of the chances of a crash caused by slow throttle response in aerobatic flight.
- 7. **Timing:** Low [Default] / Medium / High.

Usually, low timing can be used for most motors. But for high efficiency, we recommend the Low timing for 2 poles motor and Medium timing for 6 poles and above. For higher speed, High timing can be chosen.

Important! After changing the timing setting, please test your RC model on ground prior to flight!

### Special Note

Some high KV out-runner motors have very special construction, the space between each magnet is very large, and many ESCs can't drive these motors. After much testing, our ESCs have proven to work very well with these types of motors. Some RC enthusiasts still have several questions about the programming value for these special motors. Therefore, we have provided some suggestions as

Programmable Value		Timing	Startup Mode	
Motor	Suggestion		-	
Generic in-ru	nner motor	Low	Usually, aircraft use normal	
Generic out-runner motor		Low or Medium	startup mode and helicopter	
Align 420LF	(TAIWAN, out-runner)	High (MUST)	use <b>super-soft</b> startup mode	
450ТН (ТАГ	WAN, out-runner)	Low	Soft (MUST)	

### Begin To Use Your New ESC

Please start the ESC in the following sequences:

- 1. Move the throttle stick to the bottom position and then switch on the transmitter.
- 2. Connect the battery pack to the ESC, the ESC begins the self-test process, a special tone " 123" is emitted, which means the voltage of the battery pack is in normal range, and then N "beep" tones will be emitted, means the number of lithium battery cells. Finally a long "beep----" tone will be emitted, which means self-test is OK, the aircraft/helicopter is ready to go flying.
- ® If nothing is happened, please check the battery pack and all the connections
- ® If a special tone " \$\int \frac{56712}{56712}" is emitted after 2 beep tones ("beep-beep-"), means the ESC has entered the program mode, it is because the throttle channel of your transmitter is reversed, please set it correctly;
- ® If the very rapid "beep-beep-, beep-beep-" tones is emitted, means the input voltage is too low or too high, please check your battery's voltage.
- 'VERY IMPORTANT!" Because different transmitter has different throttle range, we strongly suggest you using the "Throttle Range Setting Function" to calibrate throttle range. Please read the instruction "Throttle Range Setting".

- 1. Input voltage is abnormal: The ESC begins to check the voltage when the battery pack is connected, if the voltage is not in the acceptable range, such an alert tone will be emitted: "beep-beep-, beep-beep-,beep-beep-" (Every "beepbeep-" has a time interval of about 1 second.)
- 2. Throttle signal is abnormal: When the ESC can't detect the normal throttle signal, such an alert tone will be emitted: "beep-, beep-". (Every "beephas a time interval of about 2 seconds)
- 3. Throttle stick is not in the bottom position: When the throttle stick is not in bottom (lowest) position, a very rapid alert tone will be emitted: "beep-, beep-, beep-". (Every "beep-" has a time interval of about 0.25 second.)

- 1. Start up protection: If the motor fails to start within 2 seconds of throttle application, the ESC will cut-off the output power. In this case, the throttle stick MUST be moved to the bottom again to restart the motor. (Such a situation happens in the following cases: The connection between ESC and motor is not reliable, the propeller or the motor is blocked, the gearbox is damaged, etc.)
- 2. Over-heat protection: When the temperature of the ESC is over  $110^{\circ}$ , the ESC will reduce the output power.
- 3. Throttle signal loss protection: The ESC will reduce the output power if throttle signal is lost for 1 second, further loss for 2 seconds will cause its output to be cut-off completely.

# Program example

Setting "Start Mode" to "Super-Soft", i.e. value #3 in the programmable item #5

## 1. Enter Program Mode

Switch on transmitter, move throttle stick to top position, connect battery pack to ESC, wait for 2 seconds, "beep-beep" tone should be emitted. Then wait another 5 seconds, special tone like " \$6712" should be emitted, which means program mode is entered.

# 2. Select Programmable Items

Now you'll hear 8 tones in loop. When a long "beep-----" tone is emitted, move throttle stick to bottom to enter the "Start Mode"

# 3. Set Item Value (Programmable Value)

"Beep-", wait for 3 seconds; "Beep-beep-", wait for another 3 seconds; then you'll hear "beep-beep", move throttle stick to top position, then a special tone " 1515" is emitted, now you have set the "Start Mode" item to the value of "Super-Soft"

## 4. Exit Program Mode

After the special tone "  $\sqrt{515}$ ", move throttle stick to bottom within 2 seconds.

# B

# Trouble Shooting

Trouble	Possible Reason	Action	
After power on, motor does not work, no sound is	The connection between battery pack and	Check the power connection.	
emitted	ESC is not correct	Replace the connector.	
After power on, motor does not work, such an alert tone	Input voltage is wrong, too high or too low.	Check the voltage of battery pack	
is emitted: "beep-beep-, beep-beep-,beep-beep-"			
(Every "beep-beep-" has a time interval of about 1			
second)			
After power on, motor does not work, such an alert tone	Throttle signal is irregular	Check the receiver and transmitter	
is emitted: "beep-, beep-, beep- "(Every "beep-" has a time interval of about 2 seconds)		Check the cable of throttle channel	
After power on, motor does not work, such a alert tone	The throttle stick is not in the bottom	Move the throttle stick to bottom	
is emitted: "beep-, beep-, beep-" (Every "beep-" has a	(lowest) position	wove the unotice steek to bottom	
time interval of about 0.25 second)	(lowest) position		
After power on, motor does not work, a special tone	Direction of the throttle channel is reversed,	Set the direction of throttle channel correctly	
" 56712" is emitted after 2 beep tone (beep-beep-)	so the ESC has entered the program mode		
The motor runs in the opposite direction	The connection between ESC and the motor	Swap any two wire connections between ESC and motor	
	need to be changed.		
The motor stop running while in working state	Throttle signal is lost	Check the receiver and transmitter	
		Check the cable of throttle channel	
	ESC has entered Low Voltage Protection	Land RC model as soon as possible, and then replace	
	mode	the battery pack	
	Some Connections are not reliable	Check all the connections: battery pack connection,	
		throttle signal cable, motor connections, etc.	
Random stop or restart or irregular working state	There is strong Electro - Magnetic interfe-	Reset the ESC to resume normal operation. If the	
	rence in flying field.	function could not resume, you might need to move to	
		another area to fly.	

## Normal start-up procedure:

Move throttle stick to bottom and then switch on transmitter. Connect battery pack to ESC, special tone like "♪123' means power supply is OK Several "beep-" tones should be emitted, presenting the number of lithium battery cells When self-test is finished, a long "beep----"tone should be emitted Move throttle stick upwards to go flying

## Throttle range setting: (Throttle range should be reset whenever a new transmitter is being used)

Switch on transmitter, move throttle

Connect battery pack to ESC, and wait for about 2 seconds

"Beep-Beep-" tone should be emitted, means throttle range highest point has been correctly confirmed

Move throttle stick to the bottom, several "beep-" tones should be emitted, presenting the number of battery cells

A long "Beep-" tone should be emitted, means throttle range lowest point has been correctly confirmed

## Program the ESC with your transmitter (4 Steps):

- Enter program mode
- Select programmable items
- Set item's value (Programmable value) 3.
- Exit program mode

# 1. Enter program mode

- Switch on transmitter, move throttle stick to top, connect the battery pack to ESC
- Wait for 2 seconds, the motor should emit special tone like "beep-beep-"
- Wait for another 5 seconds, special tone like " 56712" should be emitted, which means program mode is entered

# 2. Select programmable items:

After entering program mode, you will hear 8 tones in a loop in the following sequence. If you move the throttle stick to bottom within 3 seconds after one kind of tones, this item will be selected.

- "beep" 1. "beep-beep-"
- "beep-beep-" 3.
- "beep-beep-beep-' "beep---
- "beep----beep-" 6.
- "beep----beep-beep-" "beep----beep-
- start-up mode timing

brake

battery type

cut-off mode

cut-off threshold

- set all to default
- exit Note: 1 long "beep----" = 5 short "beep-"
- (1 short tone)
- (2 short tone) (3 short tone)
- (4 short tone) (1 long tone)
- (1 long 1 short) (1 long 2 short)
- (2 long tone)

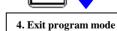


# 3. Set item value (Programmable value):

You will hear several tones in loop. Set the value matching to a tone by moving throttle stick to top when you hear the tone, then a special tone " 1515" emits, means the value is set and saved. (Keeping the throttle stick at top, you will go back to step 2 and you can select other items; Moving the stick to bottom within 2 seconds will exit program mode directly)

Tones	"beep-"	"beep-beep-"	"beep-beep-beep" 3
Items	1 short tone	2 short tones	short tones
Brake	Off	On	
Battery type	Li-ion / Li-poly	NiMH / NiCd	
Cut-off mode	Soft-Cut	Cut-Off	
Cut-off threshold	Low	Medium	High
Start mode	Normal	Soft	Super soft
Timing	Low	Medium	High

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There are 2 ways to exit program

- 1. In step 3, after special tone " ♪ 1515", please move throttle stick to the bottom position within 2 seconds.
- 2. In step 2, after tone "beep----beep----"(ie The item #8), move throttle stick to bottom within 3 seconds.

